3M-Matic<sup>™</sup> Top and Bottom Drive Belt Random King Size Case Sealer 700rks



# Up to 19 different large case sizes per minute

For large RSCs used in the appliance, furniture, and other industries, 3M-Matic<sup>™</sup> Top and Bottom Drive Belt Random King Size Case Sealer 700rks automatically adjusts height and width to accurately seal top and bottom flaps at up to 19 cases per minute. Top and bottom drive belts help assure consistent traction for long runs.

### Features include:

- · Dual masts for taping head stability
- Dual gear motor drives for dependability with cases up to 85 pounds (38 kg)
- Pneumatic packing station holds empty cases for filling and automatically centers them for accurate sealing
- Centrally-located emergency stop for quick and easy access
- Designed for use with 48-72mm (2"-3") Scotch® Box Sealing Tapes

Options: Locking casters, exit conveyor, and low tape indicator

### **Box capacities**

Length: 6" to no limit

(152mm to no limit)

Width: 7" to 25.5"

(178mm to 648mm)

Height: 4.75" to 35.8"

(121mm to 909mm) See chart on back for selecting height ranges

Weight: 5-85 lbs.

(3-38 kg)

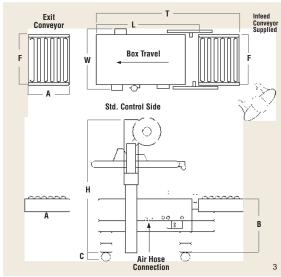


## **Specifications**

### 3M-Matic™ Top and Bottom Drive Belt Random Case Sealer 700rks



#### 700rks Footprint



Machine	Tape	Machine		Machine Dimensions Inches (mm)					Electrical	Operating	Drive		
	Size	Weight*	W	L	T	Н	A	В	C**	F	-		Belt Speed
	Inches					Min.		Min.					
	(mm)	(kg)				Max.		Max.				2.5 SCFM	
700rks	2-3 (48-72)	430 (194)	37.40 (950)	46.46 (1180)	64.17 (1630)	76.38 (1940) 87.40 (2220)	17.72 (450)	24.02 (610) 35.04 (890)	4.75 (121)	30.71 (780)	120V 60Hz, 6A, 720W, 8' Power Cord	Up to 19 per minute	100 fpm (0.5 m/s)

<sup>\*</sup>Uncrated \*\*Optional casters

Use with clean dry boxes in dry, relatively clean environments at 40°F to 120°F (4.4°C to 48.9°C)

Height Ranges:									
	Mast Position								
Crossbar Position	Stan	dard	High						
	Min.	Max.	Min.	Max.					
High Middle Low Standard		31.625" (803mm) 27.625" (702mm) 25.5" (648mm)	11.125" (283mm)	35.875" (911mm) 31.875" (810mm) 29.75" (756mm)					

<sup>\*</sup>For case heights below 4.75" (121mm) taping heads must be adjusted to apply 2" (50mm) tape leg lengths.

Machine	Box Capacities Inches (mm)						
	Length Min. Max.	Width Min. Max.	Height Min. Max.	Range Lbs. (kg)			
700rks	6" to no limit (152mm to no limit)	7" to 25.5" (178mm to 648mm)	4.75" to 35.8" (121mm to 909mm)	5-85 lbs. (3-38 kg)			

Contact your 3M representative for special modifications that may be available for sizes not listed.

Note: The 3M-Matic™ Top and
Bottom Drive Belt Random Case
Sealer 700rks can accommodate
most boxes within the size range
listed here.
However, if:
Box Length in Direction of Seal

Box Height
is less than .75

Boxes should be test run to ensure proper machine



Product Use: User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of application.

Warranty and Limited Remedy: THE FOLLOWING WARRANTIES ARE MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO THE IMPLIED WARRANTY OF MERCHANTABILITY, THE IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE AND ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, A CUSTOM OR USAGE OF TRADE: 3M sells its 3M-Matic™ Case Sealer 700rks with the following warranties: 1) The Taping Head knife blades, springs and rollers will be free from all defects for two (2) years after delivery. 2) All other parts will be free from all defects for two (2) years after delivery. Please refer to individual data pages for additional details and exceptions. If any 3M-warrantied part is proved to be defective within its warranty period, then the exclusive remedy and 3M's and seller's sole obligation shall be, at 3M's option, to repair or replace the part, provided the defective part is returned immediately to 3M's factory or an authorized service station designated by 3M. A part will be presumed to have become defective after its warranty period unless the part is received or 3M is notified of the problem no later than five (5) calendar days after the warranty period. If 3M is unable to repair or replace the part within a reasonable time, then 3M, at its option, will replace the equipment or refund the purchase price. 3M shall have no obligation to provide or pay for the labor required to install the repaired or replacement part. 3M shall have no obligation to repair or replace (1) those parts failing due to operator misuse, carelessness, or due to any accidental cause other than equipment failure, or (2) parts failing due to operator misuse, carelessness, or due to any accidental cause other than equipment failure, or (2) parts failing due to operator misuse, carelessness, or due to any accidental cause other than equipment failure, or indirect, special, incidental or consequential damages based upon breach of warranty, breach of contract, negligence, strict liability: 3M and seller shall not

